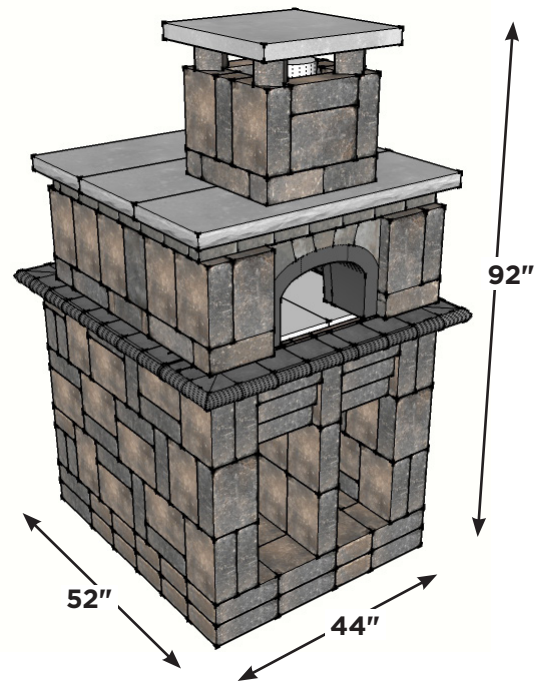


LEDGESTONE WOOD FIRED OVEN KIT



- **Easy to Follow Assembly Instructions**
- **Maintenance Free**
- **Minimal Cuts Required**
- **Frost Footings Optional**

Finished Size



A Ledgestone wood fired oven kit is the perfect outdoor feature for anyone who loves to entertain with an outdoor kitchen. These kits require minimal cuts and top off with the natural stone countertops.

Material List

Kit Quantities include extra material to accommodate cuts.

Ledgestone Units 8"(w) x 4"(h) x 12"(d)

(Kit Quantity = 240)	Pieces Used
Full Units: 204	
Cut to 4"(w) x 4"(d) x 12"(l)	7
Cut to 4"(w) x 4"(d) x 10"(l)	2
Cut to 4"(w) x 4"(d) x 4"(l)	4
Cut to 4"(w) x 6"(d) x 12"(l)	2
Cut to 4"(w) x 5"(d) x 12"(l)	2
Cut to 4"(w) x 4"(d) x 8"(l)	2
TOTAL	223

Willowcreek Paving Stone Units

Weathered 6" x 3"	54/ea = 2 bands
Weathered Large Circle	5
Weathered 9" x 12"	2
Bullnose	54/ea = 1 band

Bedford Countertops

(Kit Quantity = 4)	Pieces Used
24"(w) x 2 1/4"(h) x 24"(d)	1
16"(w) x 2 1/4"(h) x 48"(d)	3

Other Materials

Adhesive	24
Steel Support Bar 4" x 36"	3
CBO-750 Insert	1
Chimney Pipe 6" X 24"	Not Included

The information, including technical data, figures, tables, designs, drawings, details, suggested procedures and suggested specifications, presented in this publication is for general information only. While every effort has been made to ensure its accuracy, this information should not be used or relied upon for any application without verification of accuracy, suitability, and applicability for the use contemplated, which is the sole responsibility of the user. A final, project-specific design should be prepared by a qualified, licensed, professional based on actual site conditions. Willow Creek Concrete Products disclaims any and all express or implied warranties of merchantability fitness for any general or particular purpose, trademark or copyright in regard to information or products contained or referred to herein.

This assembly guide is intended for use only with the Ledgestone Wood Fired Oven kit. Use with substitute products is strictly prohibited without prior written approval from Willow Creek Paving Stones.

Before You Begin:

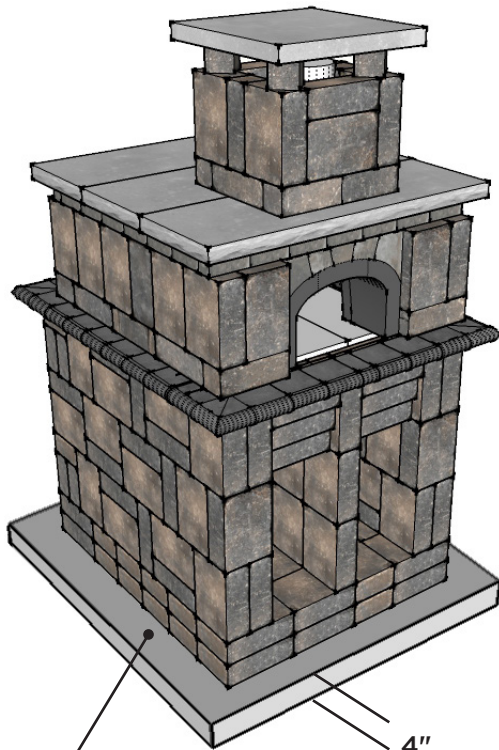
Before you plan your project, be sure to find out about zoning requirements in your area, along with rules for excavating and building. Whether your project is large or small, you should obtain all required permits before you begin your project.

Call 811 before you dig. Every digging job requires a call—even small projects like planting trees and shrubs. The depth of utility lines varies and there may be multiple utility lines in a common area. Digging without calling can disrupt service to an entire neighborhood, harm you and those around you and potentially result in fines and repair costs. Calling 811, a federally mandated call-before-you-dig number, before every digging job gets your underground utility lines marked for FREE and helps prevent undesired consequences.

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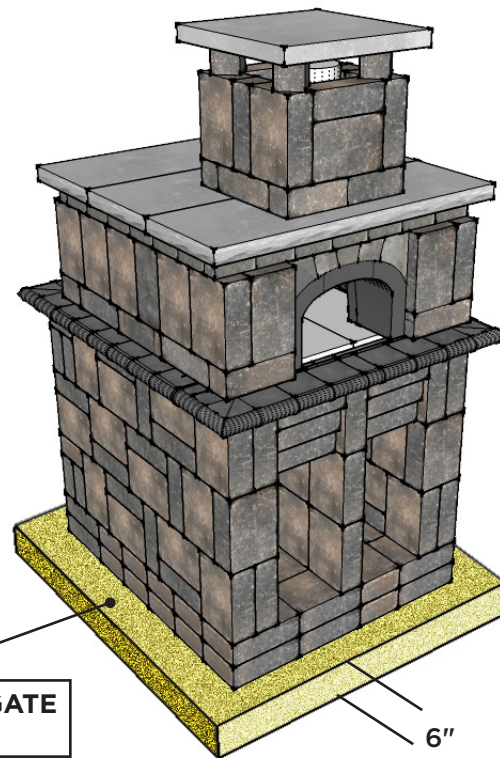


**Know what's below.
Call before you dig.**



**POURED CONCRETE
FOUNDATION**

*MIN 4" (DEPTH) & REINFORCED
WITH #3 REBAR.

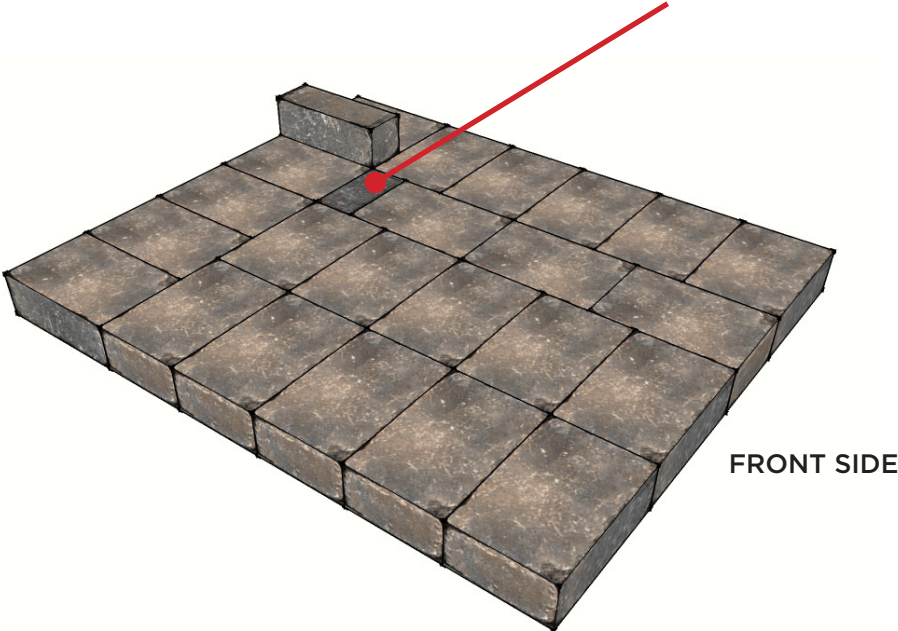


**CRUSHED AGGREGATE
FOUNDATION**

*MIN 6" (DEPTH) COMPACTED TO
95% PROCTOR
*USE WILLOW CREEK UNDERLAYMENT
FABRIC FOR ADDED REINFORCEMENT

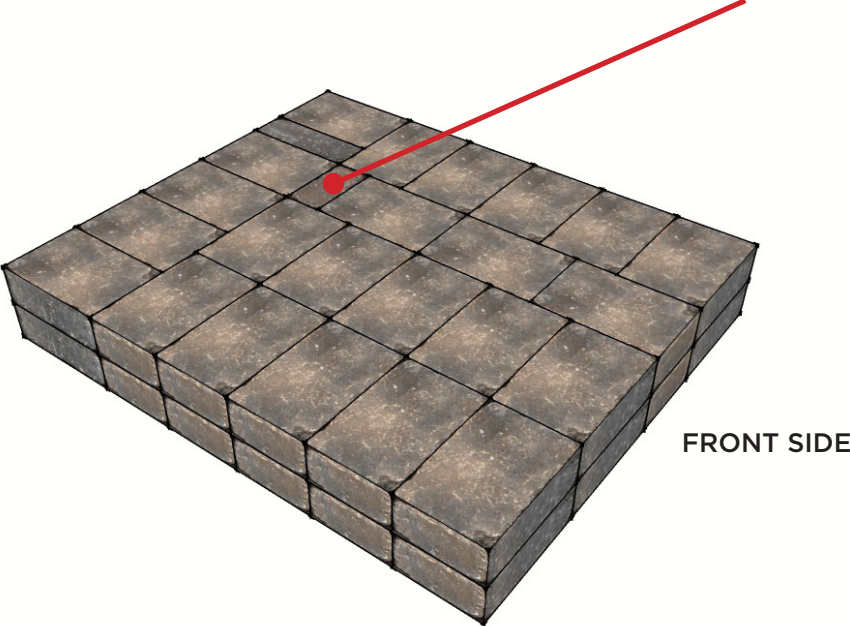
STEP 1

24: FULL LEDGESTONE™ UNITS
1: LEDGESTONE™ UNITS CUT TO 4"(w) x 8" (d)



STEP 2

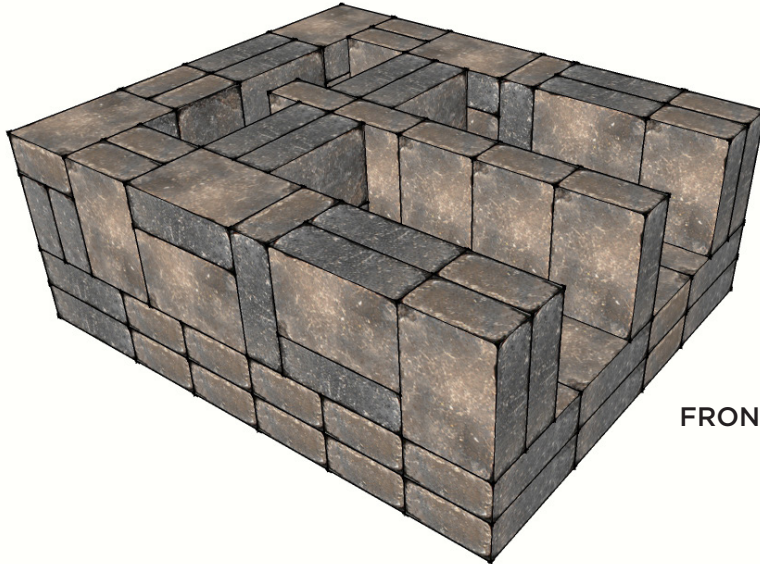
23: FULL LEDGESTONE™ UNITS
1: LEDGESTONE™ UNITS CUT TO 4"(w) x 8"(d)



STEP 3

44: FULL LEDGESTONE™ UNITS

STACK IN ASHLAR PATTERN, BOTH SIDES ARE THE SAME

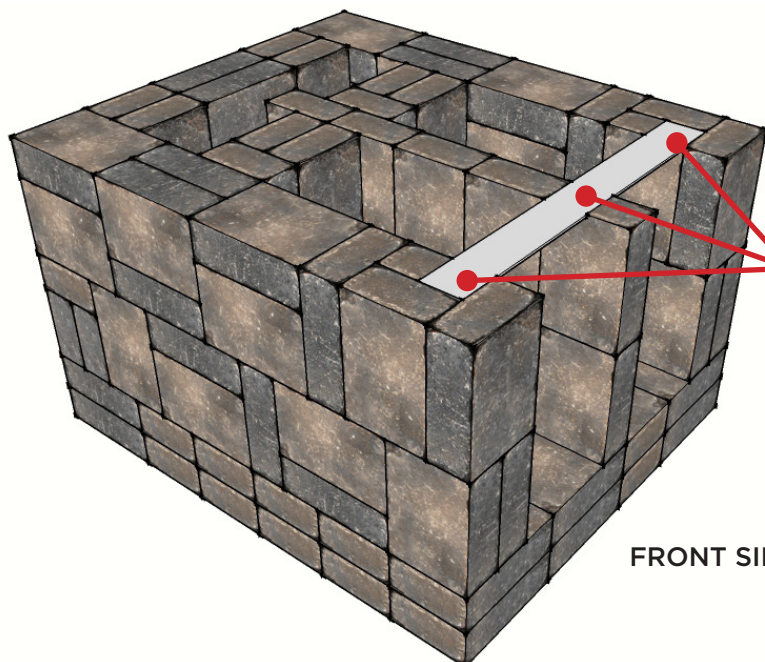


FRONT SIDE

STEP 4

44: FULL LEDGESTONE™ UNITS

STACK IN ASHLAR PATTERN, BOTH SIDES ARE THE SAME



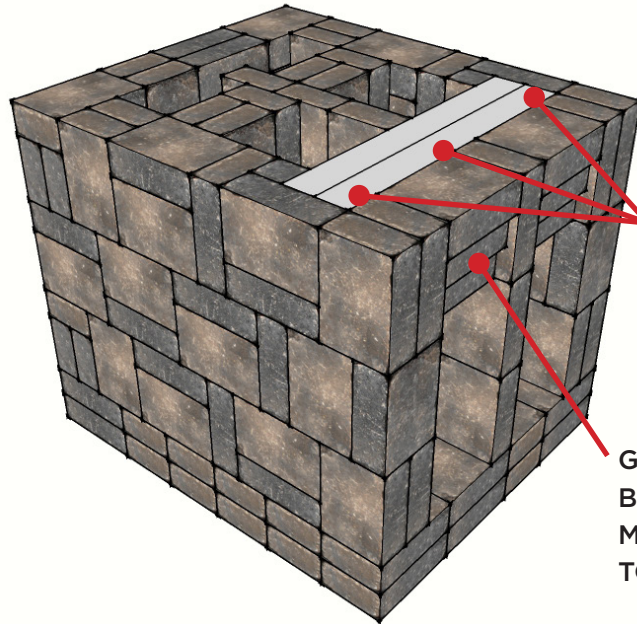
NERF CUT FOR STEEL

FRONT SIDE

STEP 5

50: FULL LEDGESTONE™ UNITS

STACK IN ASHLAR PATTERN, BOTH SIDES ARE THE SAME

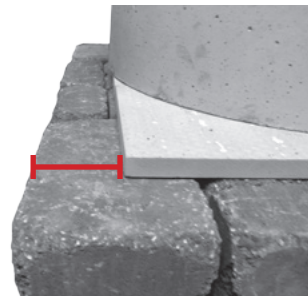
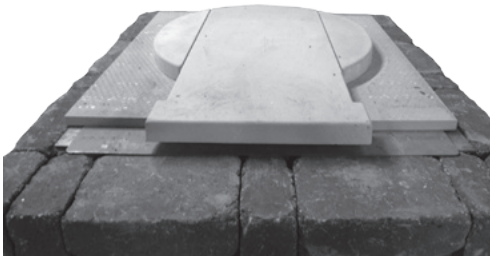


NERF CUT FOR STEEL

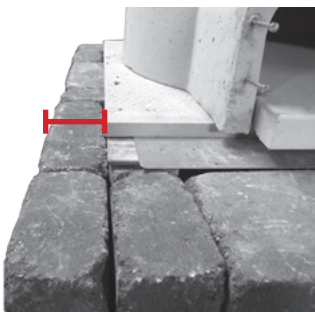
GRADUATE SET BACK:
BOTTOM 2"
MIDDLE 1"
TOP FLUSH

STEP 6

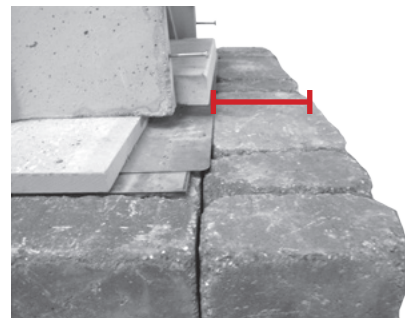
INSTALL CBO-750 PER INSTRUCTIONS,
INCLUDING STEEL PLATE, INSULATION BOARD
AND INSULATING BLANKET



-NEED 4" IN FROM BACK (HEAT BOARD)



-NEED 4" IN ON EACH SIDE (HEAT BOARD)



-FRONT TO BE 8" FROM FRONT OF HEARTH

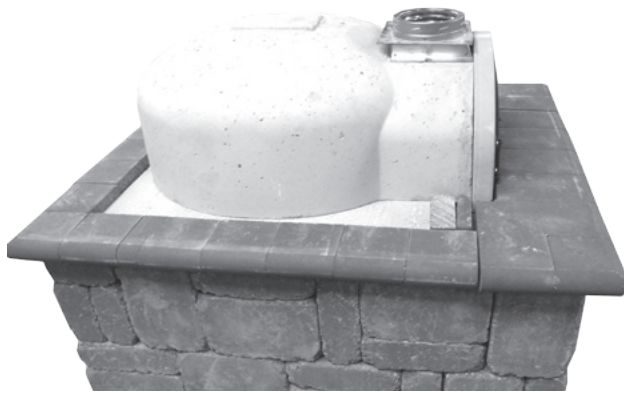
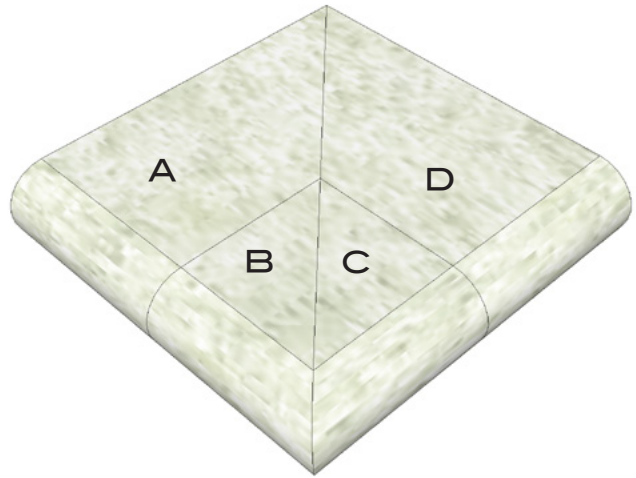
STEP 7

34: WILLOWCREEK BULL NOSE UNITS

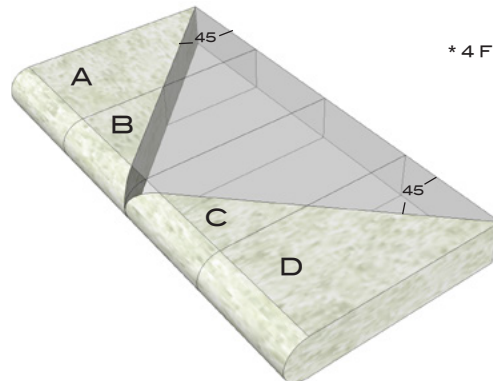


**-FRONT: 2 FULL 90 DEGREE CORNERS,
4 CUT TO ~10" DEPTH**

BULLNOSE 90 DEGREE CORNER DETAIL



**-SIDES: 6 PIECES CUT TO ~6" DEPTH,
AND 1 PIECE CUT TO FIT ~6" DEPTH
X 2" WIDE**



*** 4 FULL BULLNOSE**

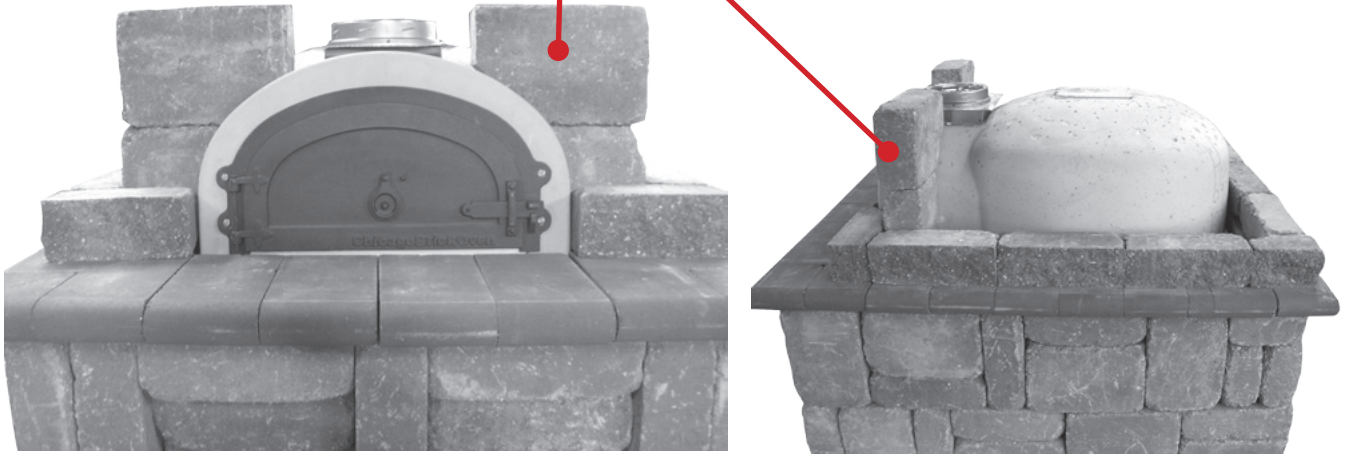
*** HELPFUL HINT: CUT AND ADHERE BULLNOSE CORNERS IN
ADVANCE FOR EASIER ASSEMBLY.**



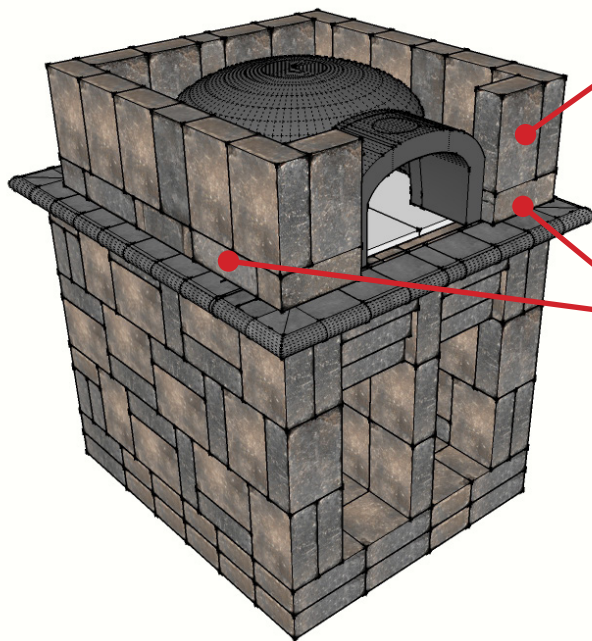
**-BACK: 6 PIECES CUT TO ~6" DEPTH,
AND 2: 6" DEEP 90 DEGREE CORNERS
PEICES B & C ONLY**

STEP 8

TRIMMED LEDGESTONE BEHIND DOOR COLLAR



STEP 9



FULL LEDGESTONE ABOVE SPLIT LEDGESTONE

- BACK: 4 FULL + 1 4" X 12"
- SIDES: 5 FULL + 1 SPLIT ~5" X 12" (BOTH)
- FRONT: 1 ~6" X 12" (EACH SIDE)

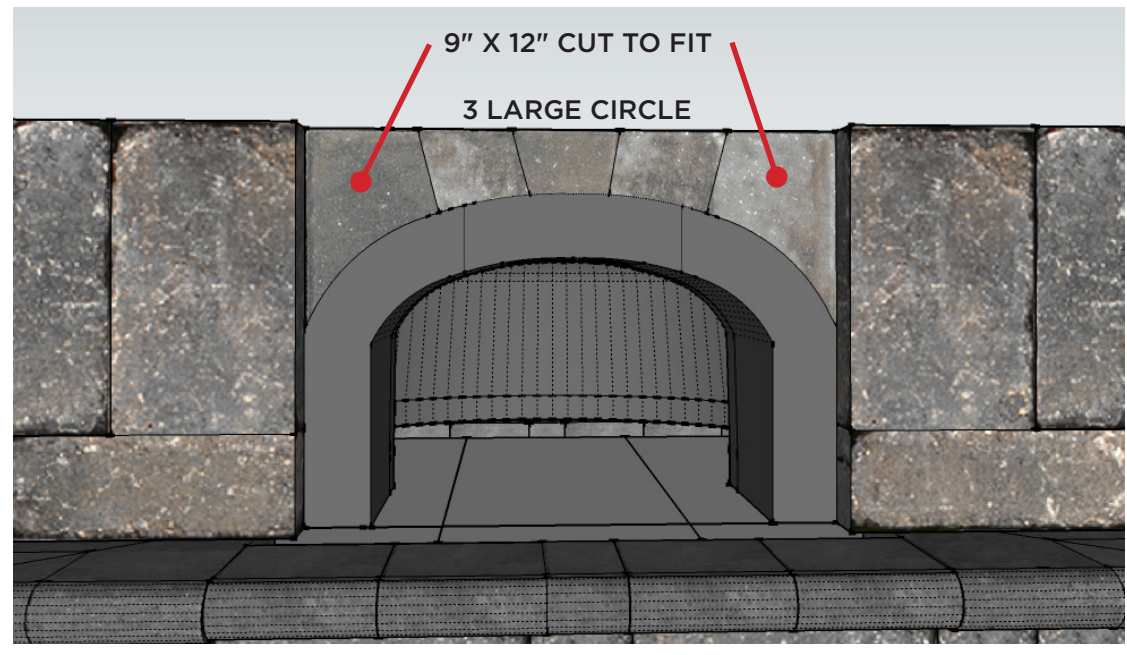
SPLIT LEDGESTONE 4" X 12" ABOVE BULLNOSE, SPLIT 5 FULL TO 4" X 12"

- BACK: 3 FULL SPLIT, CORNERS: 4" X 5" DEPTH (5" WAY ON SIDE)
- SIDES: 3 FULL SPLIT (BOTH)
- FRONT: 2 AT ~10" WIDE

STEP 10

FRONT ARCH DETAIL

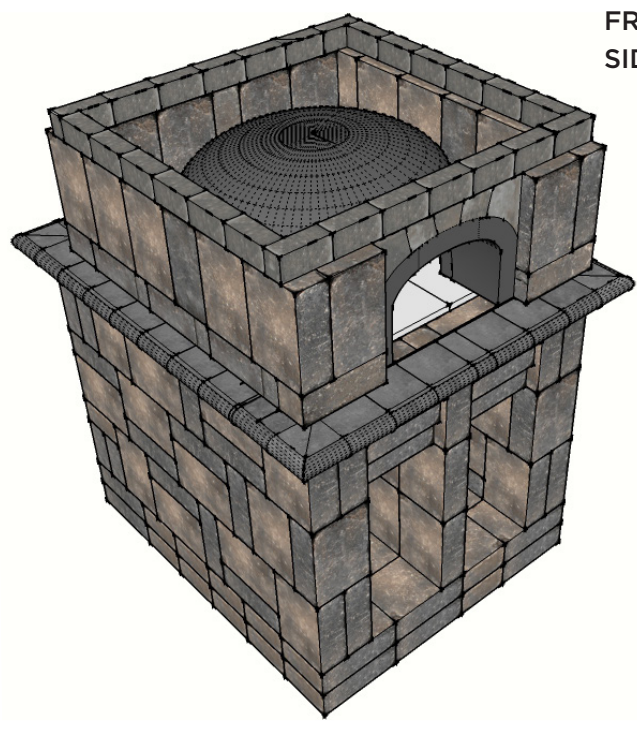
GLUE: 3 LARGE CIRCLE, SET ON TOP OF ARCHED FRONT. CUT TO HEIGHT. 9" X 12" ON SIDES CUT TO FIT ON SIDES.



STEP 11

26: TOTAL 6" X 3" PIECES

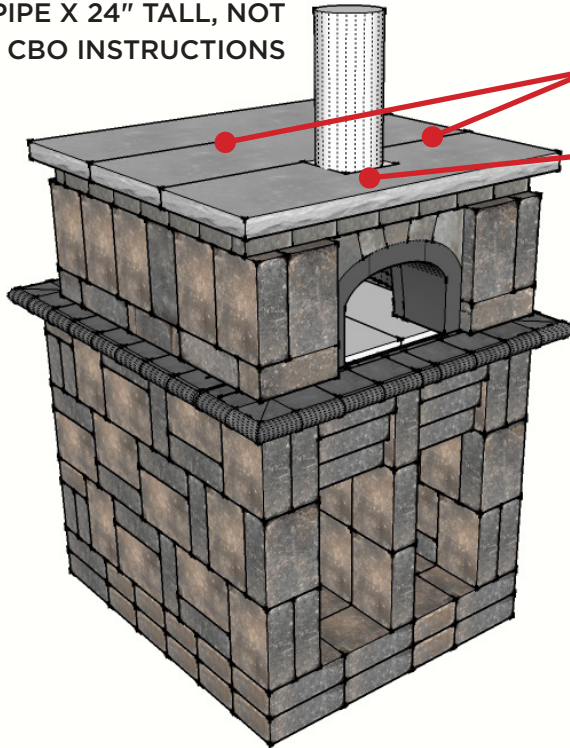
FRONT & BACK: 7 EACH
SIDES: 6 EACH



STEP 12

3: 16" X 48" COUNTER TOPS

6" INSULATED PIPE X 24" TALL, NOT INCLUDED. PER CBO INSTRUCTIONS

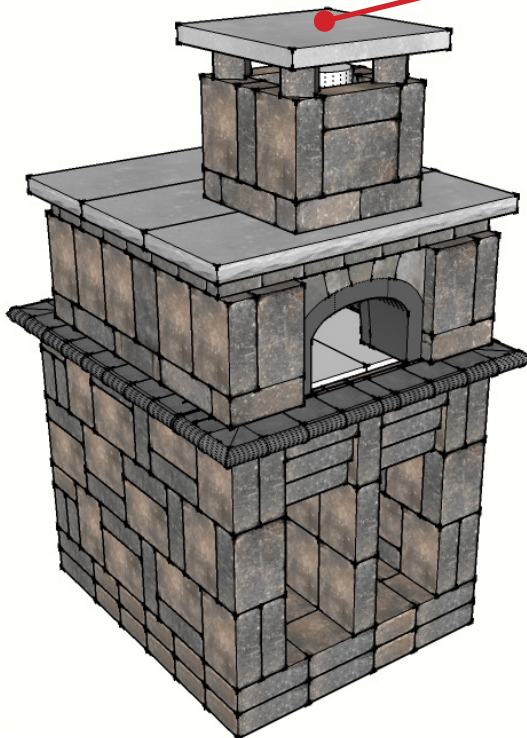


TRIM ROCK FACE OFF OF EDGES AND ADHERE TOGETHER.

FRONT PIECE CUT IN AROUND STACK. PER CBO NEEDS TO BE 24" TALL 6" INSULATED PIPE

STEP 13

1: SPARK ARRESTOR 24" X 24" STONE



CHIMNEY

TOP: SPLIT LEDGESTONE 4" X 4"

MIDDLE: FULL LEDGESTONE WITH SPLIT

BOTTOM: SPLIT LEDGESTONE 4" X 12"



Willow Creek™
Paving Stones